

Electron Top

1996-03 Saab (SB7960) (SB7980) Glass Window Installation



Figure # 1
Apply contact cement between the lines drawn on the lining side of the top around the window opening.



Figure # 2
Apply cement to the inside surface of the metal frame. Fold over window opening and press onto cemented frame, make sure the edge of material is even with the outside of the metal frame.
Special Note:
Stretch to the corners of the frame first.



Figure # 3
Stretch the rubber gasket around the glass keeping the wider lip of the gasket on the outside.



Figure # 4
Place glass with gasket face down on the inside of the frame. Cement upper glass support, to the inside of the metal frame. (New material is supplied or reuse the old one.)

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Figure # 5

Sandwich the glass and gasket between the two metal frames making sure to line up the notches in the metal frame. Secure with four clips; top, bottom and each side.



Special Note

If you are installing one of the SB7980 tops and you are replacing the headliner or reinstalling it, you will have to sandwich the headliner stiffener between the inside ring and the rubber gasket.



Figure # 6

Use needle nose pliers to install metal clips on the top and bottom frames. Once in position tap them into place with a soft mallet. Run a glass stick around the gasket and install the remaining twenty-nine clips.



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Any Questions Please Call
(800) 221-4476